

E2V Technologies

CX1171D Three-Gap Deuterium-Filled Screened Grid Ceramic Thyatron

The data to be read in conjunction with the Hydrogen Thyatron Preamble.

ABRIDGED DATA

Screened grid, deuterium-filled, three-gap, high voltage thyatron with ceramic envelope, featuring high peak current, high rate of rise of current and low jitter.

This tube has been developed specifically for use in circuits where screening of the control grid from anode voltage movements is necessary.

A reservoir normally operated from a separate heater supply is incorporated. The reservoir heater voltage can be adjusted to a value consistent with anode voltage hold-off in order to achieve the fastest rate of rise of current possible from the tube in the circuit.

Peak forward anode voltage	105	kV max
Peak anode current	3.0	kA max
Average anode current	2.0	A max
Rate of rise of current	> 150	kA/μs

GENERAL DATA

Electrical

Cathode (connected internally to one end of heater)	oxide coated
Cathode heater voltage	6.3 $\begin{matrix} + 0.5 \\ - 0.0 \end{matrix}$ V
Cathode heater current	22.5 A
Reservoir heater voltage (see note 1)	5.0 V
Reservoir heater current	7.0 A
Tube heating time (minimum)	15 min
Anode to grid 2 capacitance (approx)	<0.1 pF

Mechanical

Seated height	338.54 mm (13.328 inches) max
Clearance required below mounting flange	38.1 mm (1.500 inches) min
Overall diameter (mounting flange)	111.13 mm (4.375 inches) nom
Net weight	4.0 kg (8.8 pounds) approx
Mounting position (see note 2)	any
Tube connections	see outline

Cooling oil or coolant immersion

Cooling by oil or coolant immersion is necessary in view of the high voltages present. Further information is contained in the relevant section of the Preamble.

Envelope temperature:

ceramic, anode and grids	150	°C max
cathode flange and base	120	°C max



MAXIMUM AND MINIMUM RATINGS (Absolute values)

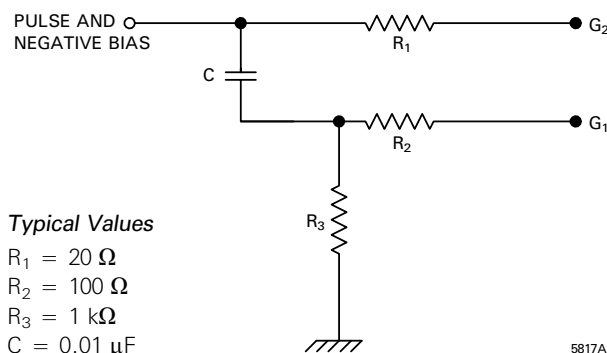
These ratings cannot necessarily be used simultaneously, and no individual rating must be exceeded.

	Min	Typical	Max	
Anode (Pulse Modulator Conditions)				
Peak forward anode voltage	-	-	105	kV
Peak inverse anode voltage (see note 3)	-	-	105	kV
Peak forward anode current	-	-	3.0	kA
Average anode current	-	-	2.0	A
Rate of rise of anode current (see notes 4 and 5)	-	150	-	kA/μs
Pulse repetition rate (see note 6)	-	50	200	pps

	Min	Max	
Anode (Single-Shot, Crowbar or Fault Conditions)			
DC forward anode voltage	-	80	kV
Peak anode current	-	10	kA
Total conducted charge:			
capacitor discharge	-	0.1	C
fault conditions (see note 7)	-	4.0	C
Repetition frequency	1 pulse per 10 s	max	

	Min	Typical	Max	
Grid 2 (Pulsed)				
Unloaded grid 2 drive pulse voltage (see note 8)	1000	3000	-	V
Grid 2 pulse duration	1.0	-	-	μs
Rate of rise of grid 2 pulse (see note 5)	5.0	-	-	kV/μs
Peak inverse grid 2 voltage	-	450	-	V
Loaded grid 2 bias voltage (see note 9)	-50	-150	-	V
Forward impedance of grid 2 drive circuit	10	500	-	Ω

Grid 1 (Pulsed Simultaneously with Grid 2) (See note 9)



	Min	Typical	Max	
Grid 1 (DC Primed) (See note 10)				
DC grid 1 unloaded priming voltage	75	150	-	V
DC grid 1 priming current	75	150	-	mA

	Min	Typical	Max	
Cathode				
Heater voltage	6.3	6.6	-	V
Heating time	15	-	-	min

	Min	Max	
Reservoir			
Heater voltage (see note 1)	4.5	6.5	V
Heating time	15	-	min

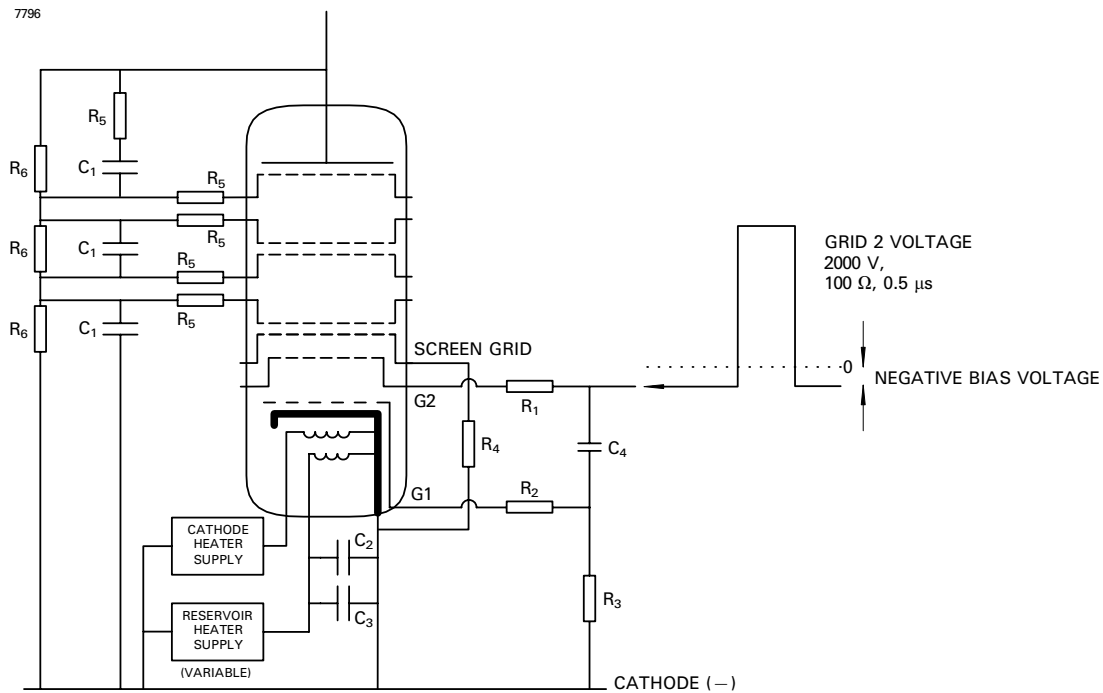
	Min	Typical	Max	
Environmental				
Ambient temperature	-50	+90	-	°C
Altitude	-	3	10 000	km ft

	Min	Typical	Max	
CHARACTERISTICS				
Critical DC anode voltage for conduction (see note 11)	-	5.0	7.0	kV
Anode delay time (see notes 9, 11 and 12)	-	0.1	0.25	μs
Anode delay time drift (see notes 9, 11 and 13)	-	15	50	ns
Time jitter (see notes 9 and 11)	-	1.0	5.0	ns
Cathode heater current (at 6.6 V)	20	22.5	25	A
Reservoir heater current (at 5.0 V)	6.0	7.0	8.0	A

- ### NOTES
- The reservoir heater must be decoupled with a suitable capacitor to avoid damage by spike voltages. The recommended reservoir heater voltage is stamped on individual tube envelopes. For maximum rate of rise of current applications, this voltage should be increased to the highest level compatible with maintenance of anode voltage hold-off. The reservoir voltage should be stabilised to $\pm 0.05 \text{ V}$.
 - The tube must be fitted using its mounting flange.
 - The peak inverse voltage including spike must not exceed 10 kV for the first 25 μs after the anode pulse. Amplitude and rate of rise of inverse voltage contribute greatly to tube dissipation and electrode damage; if these are not minimised in the circuit, tube life will be shortened considerably. The aim should be for a maximum inverse voltage of 3 - 5 kV peak with a rise time of $> 0.5 \mu\text{s}$.
 - This parameter can exceed 150 kA/μs. The ultimate value which can be attained depends to a large extent upon the external circuit.
 - This rate of rise refers to that part of the leading edge of the pulse between 25% and 75% of the pulse amplitude.
 - Triggered charging techniques are recommended because this thyratron has a long recovery time (100 - 200 μs) due to the gradient grid drift space. The amount of time required for recovery is affected by gas pressure, peak current, pulse duration and load mismatch which keeps the thyratron in a conducting state.
 - Under fault conditions, most of the coulombs are often in the power supply follow-on current, rather than the storage capacitor discharge.
 - Measured with respect to cathode.
 - DC negative bias voltages must not be applied to grid 1. Minimum anode delay time, drift and jitter are obtained by pulsing grid 1 simultaneously with grid 2.
 - When DC priming is used on grid 1, a negative bias of 100 to 150 V must be applied to grid 2 to ensure anode voltage hold-off. DC priming is recommended for crowbar service.

11. Typical figures are obtained on test using conditions of minimum grid drive. proved performance can be expected by increasing grid drive.
12. The time interval between the instant at which the rising unloaded grid 2 pulse reaches 25% of its pulse amplitude and the instant when anode conduction takes place.
13. The drift in delay time over a period from 10 seconds to 10 minutes after reaching full voltage.

SCHEMATIC DIAGRAM



RECOMMENDED GRID, CATHODE AND RESERVOIR HEATER CONNECTIONS

$R_1, R_2, R_3 = 20 \Omega, 100 \Omega, 1 \text{ k}\Omega$ respectively. Grid 1 and grid 2 resistors. 12 W vitreous enamelled wirewound are recommended. See page 2.

$R_4 = 0$ to 10Ω . 12 W vitreous enamelled wirewound resistor is recommended. Normally the screen grid is connected to the cathode via a few ohms, depending on the degree of screening required. For maximum screening effect, the screen grid may be connected directly to the cathode with a short strap.

$R_5 = 470 \Omega$ 2.5 W vitreous enamelled wirewound resistors.

$R_6 = 5$ to $25 \text{ M}\Omega$ high voltage resistors with a power rating consistent with the forward anode voltage.

$C_1 = 300$ to 500 pF capacitors with a voltage rating equal to the peak forward voltage. These capacitors may be needed to divide the voltage correctly across each gap when charging times are less than 5 ms approx.

$C_2, C_3 =$ Reservoir protection capacitors with a voltage rating $\geq 500 \text{ V}$;

$C_2 = 1000 \text{ pF}$ low inductance (e.g. ceramic),

$C_3 = 1 \mu\text{F}$ (e.g. polycarbonate or polypropylene).

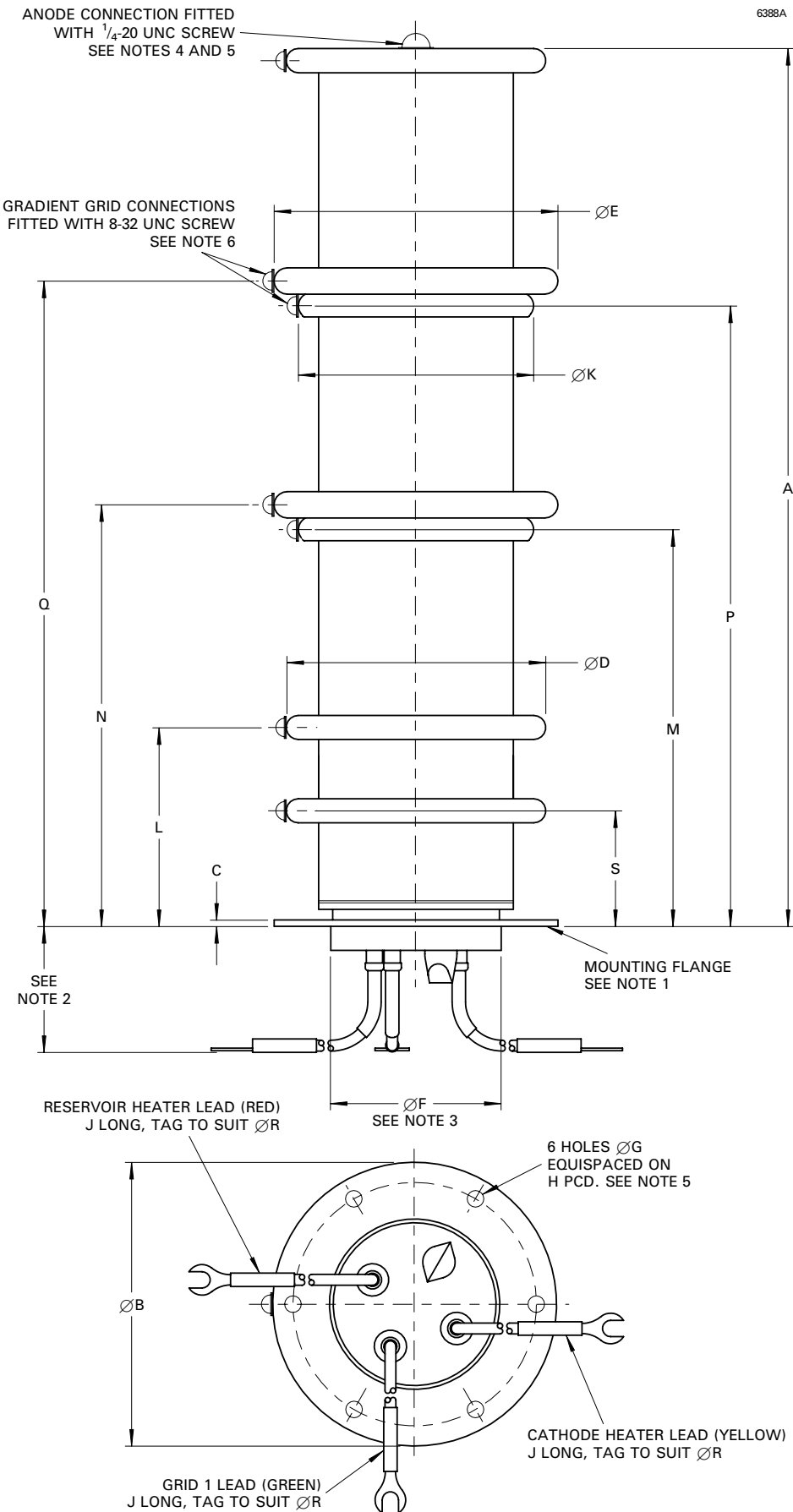
$C_4 = 10 \text{ nF}$ coupling capacitor.

Components $R_1, R_2, R_3, R_4, R_5, C_2, C_3$ and C_4 should be mounted as close to the tube as possible.

OUTLINE

(All dimensions without limits are nominal)

6388A



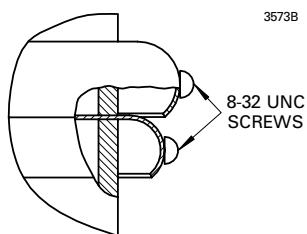
Ref	Millimetres	Inches
A	336.00 ± 2.54	13.228 ± 0.100
B	111.13	4.375
C	2.50 ± 0.25	0.098 ± 0.010
D	101.6 ± 1.6	4.000 ± 0.063
E	111.13 ± 1.60	4.375 ± 0.063
F	69.85 max	2.750 max
G	6.5	0.256
H	95.25	3.750
J	190.5 min	7.500 min
K	92.08 ± 1.60	3.625 ± 0.063
L	69.6	2.740
M	147.1	5.791
N	156.8	6.173
P	234.9	9.248
Q	244.6	9.630
R	6.35	0.250
S	37.0	1.457

Inch dimensions have been derived from millimetres.

Outline Notes

1. The mounting flange is the connection for the cathode, cathode heater return and reservoir heater return.
2. A minimum clearance of 38 mm (1.500 inches) must be allowed below the mounting flange.
3. The recommended mounting hole is 73 mm (2.875 inches) diameter.
4. The face of the anode stud is parallel to the bottom face of the flange to within 1°.
5. The mounting holes, the outside diameter of the stress rings and the outside diameter of the anode stud are concentric within 1 mm.
6. The grid connections are in line with the mounting hole to within ±5° of the centre line.

Detail of Gradient Grid Connections (See page 3)



HEALTH AND SAFETY HAZARDS

E2V Technologies hydrogen thyratrons are safe to handle and operate, provided that the relevant precautions stated herein are observed. E2V Technologies does not accept responsibility for damage or injury resulting from the use of electronic devices it produces. Equipment manufacturers and users must ensure that adequate precautions are taken. Appropriate warning labels and notices must be provided on equipments incorporating E2V Technologies devices and in operating manuals.



High Voltage

Equipment must be designed so that personnel cannot come into contact with high voltage circuits. All high voltage circuits and terminals must be enclosed and fail-safe interlock switches must be fitted to disconnect the primary power supply and discharge all high voltage capacitors and other stored charges before allowing access. Interlock switches must not be bypassed to allow operation with access doors open.



X-Ray Radiation

All high voltage devices produce X-rays during operation and may require shielding. The X-ray radiation from hydrogen thyratrons is usually reduced to a safe level by enclosing the equipment or shielding the thyatron with at least 1.6 mm (¹/₁₆ inch) thick steel panels.

Users and equipment manufacturers must check the radiation level under their maximum operating conditions.

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